

**PROCESS TO RESTORE AND REFURBISH
AN ENGINE TURBO CHARGER OR EXHAUST PART**

ABSTRACT OF THE DISCLOSURE

A process to restore and refurbish an engine part or accessory. The process includes the steps of visually inspecting the part or accessory for cracks, erosion or broken areas. Selected areas of the part or accessory are then machined or drilled off. The selected areas of the part or accessory are then built up in excess of finished dimensions by welding. Finally, the selected areas of the part or accessory are machined to their finished dimensions.